



# WEIGANG

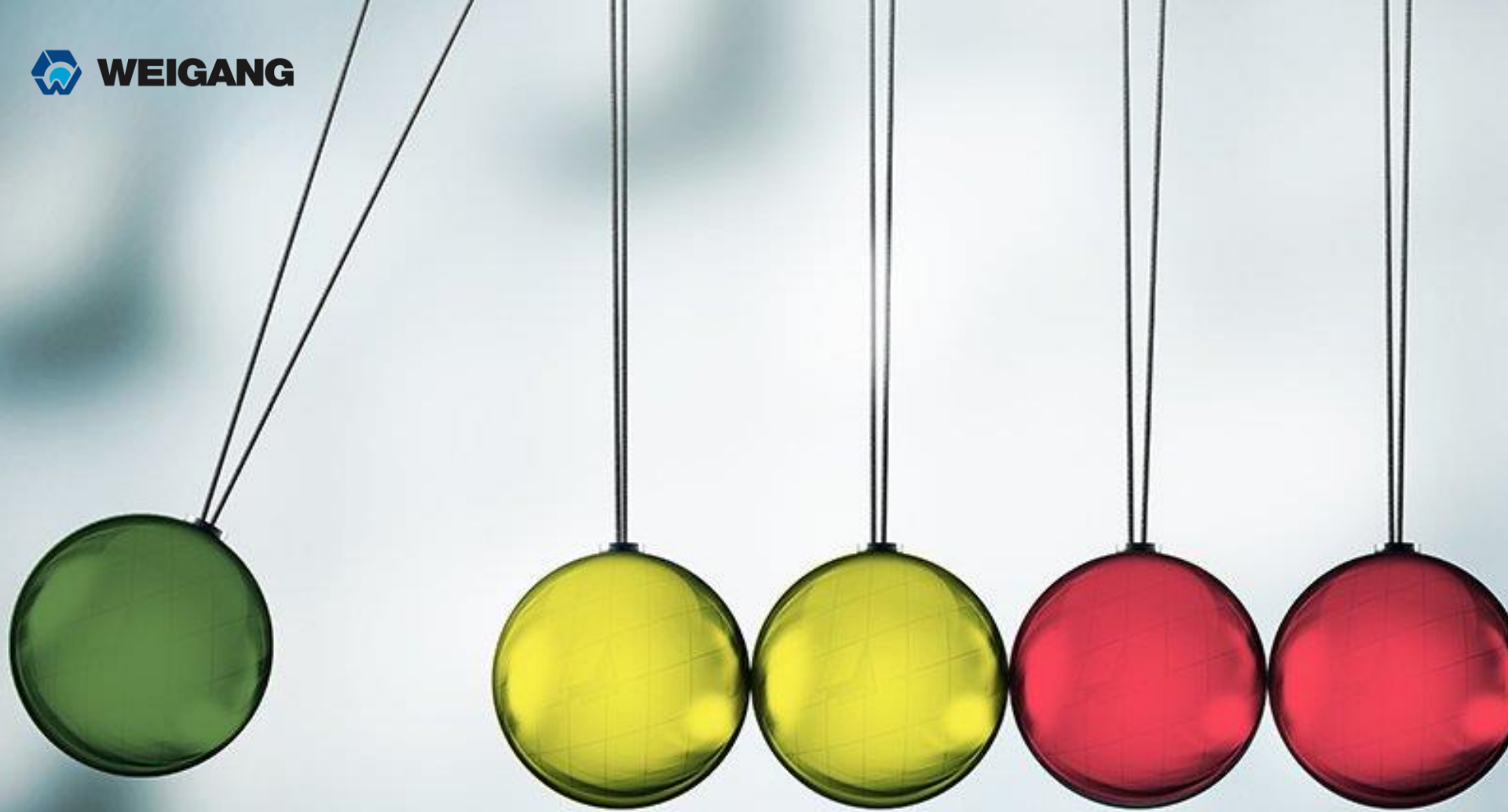
## **Success factor KANBAN**

Effective and economical production control

# Why KANBAN makes sense?

- Reduction and limitation of the stock (exceeding of the set stock is not possible)
- Decrease in inventories in progress and finished goods
  - Reduction of capital tie-up and wasteful activities causing inventories
- Reduction of throughput times
- Simplification of production control
- quality improvement
- Increased flexibility in the face of fluctuating customer requirements
- Reduction of production costs



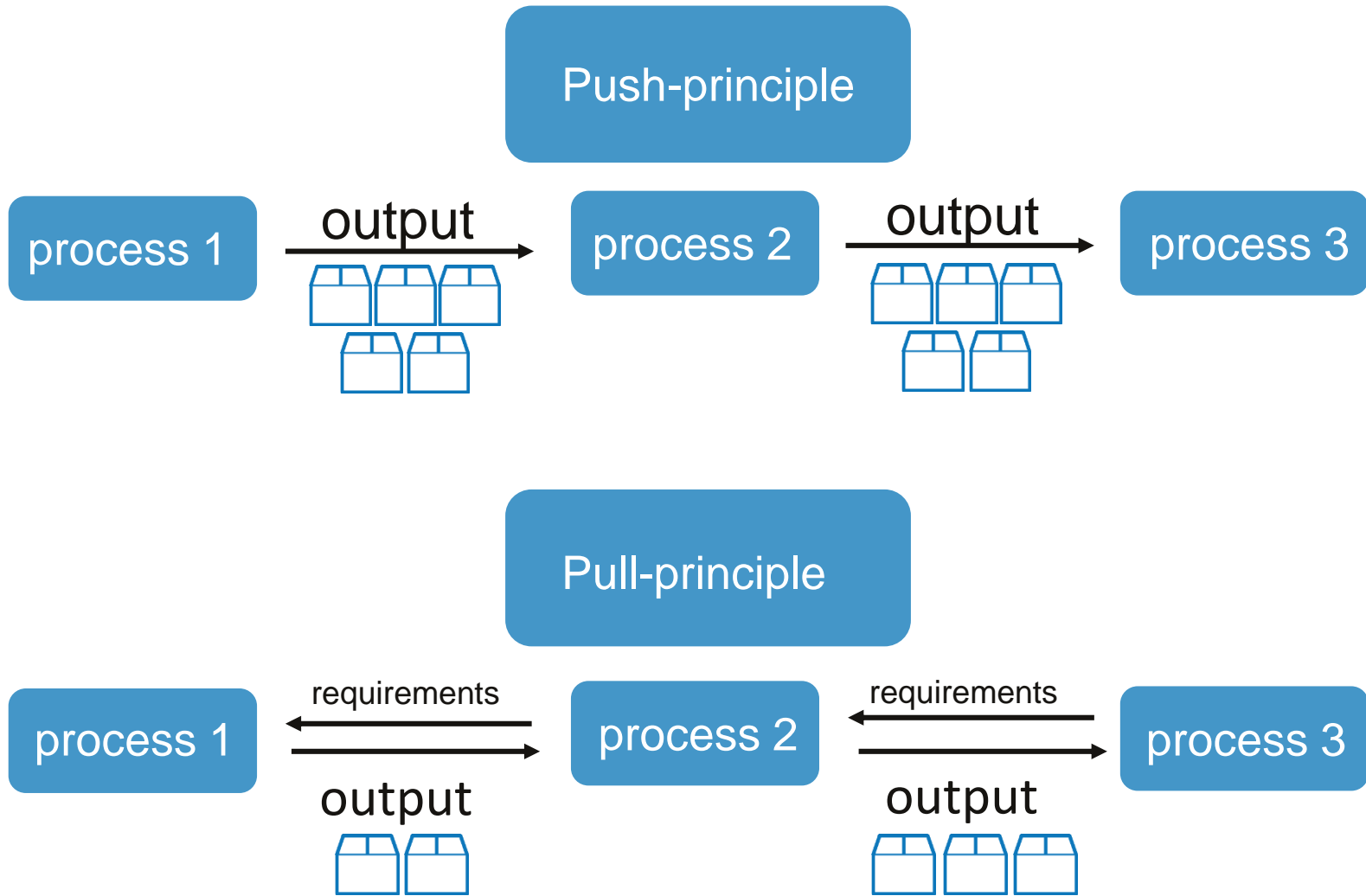


→ KANBAN ensures that exactly what is needed is produced, exactly when it is needed.

**push:** Stocks are built up in production

**pull:** Processes are smoothed out

- Orientation on the actual consumption of material
- Increased flexibility in the face of fluctuating customer requirements
- Reduction of working capital (reduction of capital commitment)
- Avoidance of overproduction



## **Pieces producing process:**

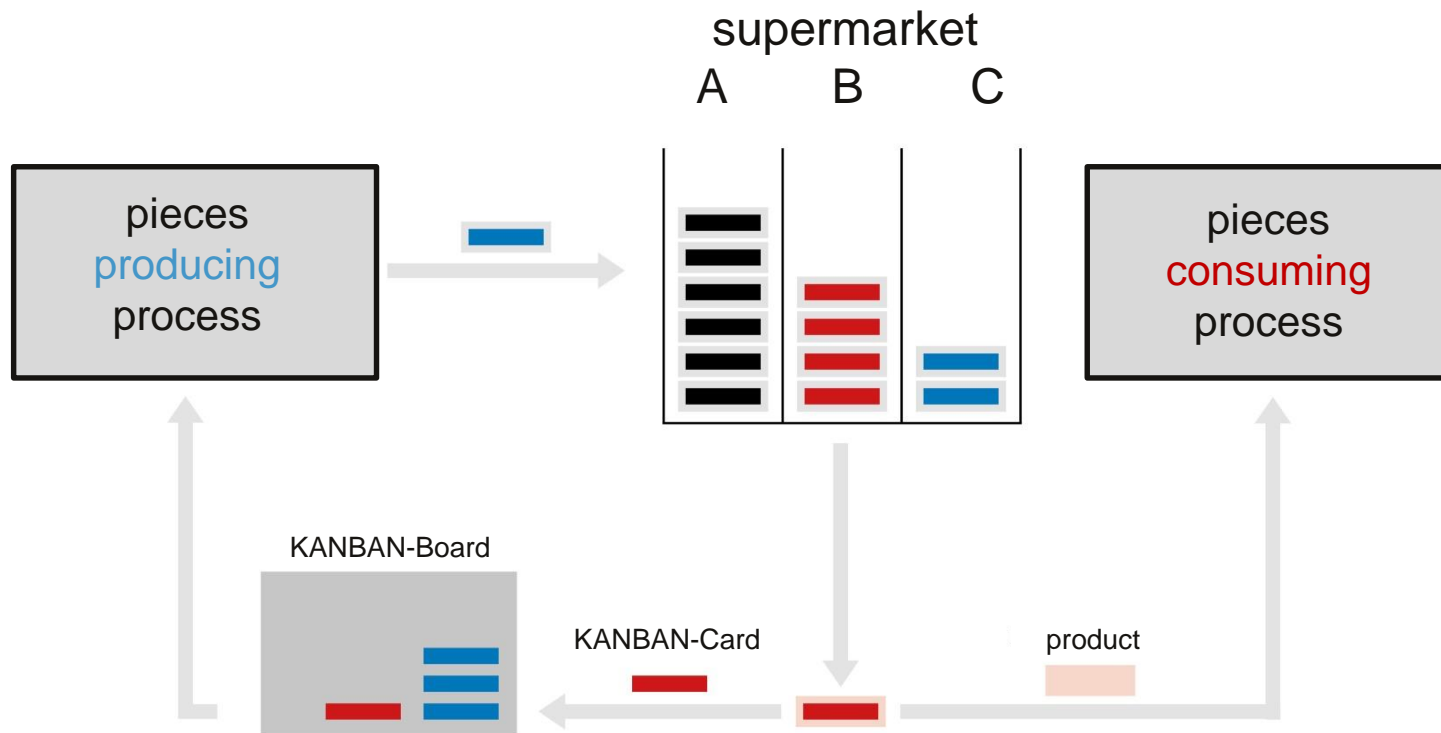
- In the required quantity
- Only at the required time
- In the desired quality (defective products are removed from the cycle)

## **Pieces consuming process:**

- In the required quantity
- At the required time
- At the place you need it

→ Withdrawal leads to filling of the buffer store

# Process sequence








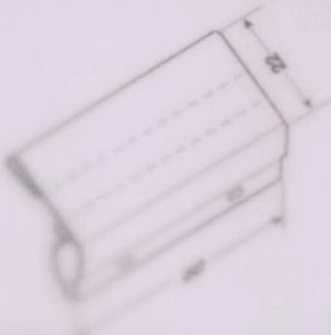
# WEIGANG

## **KANBAN**

WEIGANG offers numerous products to support KANBAN.



<b>Sachnummer:</b>	<b>8 917 456 765</b>
<b>Parkplatz:</b>	<b>Teilelager GT23</b>
<b>Bedarfsstelle:</b>	<b>HNVG 03</b>
<b>Behälter</b>	<b>Schüttgutbehälter</b>
	<b>1000</b>
	<b>100000</b>
	<b>50 min.</b>
	<b>1500 PEX</b>
	<b>09/2005</b>
	<b>006/013</b>

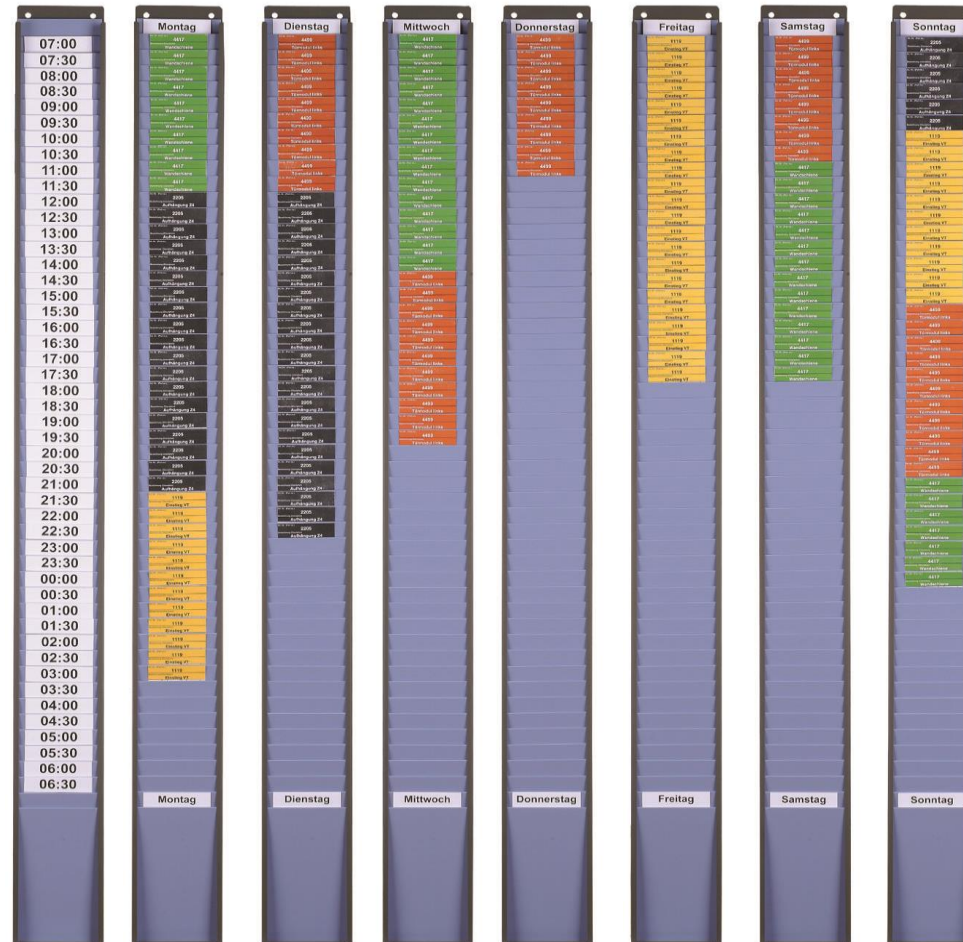




Cascading Display KANBAN Board

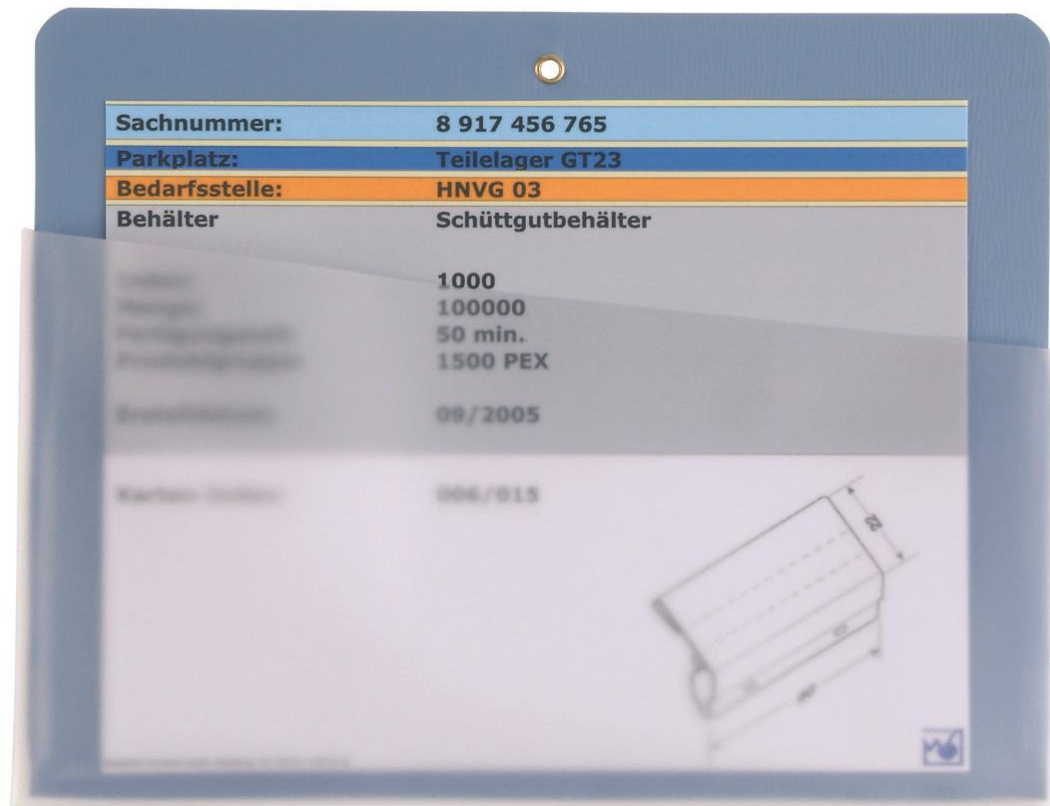
# Channel Planner V

# KANBAN-Board



## Heijunka-Board





Document Pocket



Board Nail



Fixing Tie

# Practical example





# Practical example







# WEIGANG

## **Rethinking organization.**

We are looking forward to your inquiry!

WEIGANG-Vertriebs-GmbH  
Bahnhofstr. 27  
D-96106 Ebern  
Germany

Phone: +49 9531 61 222

Fax: +49 09531 61 221

Mail: [wvg@weigang.de](mailto:wvg@weigang.de)

Web: [www.weigang.de](http://www.weigang.de)